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CROMAX

COATED DUPLEX BOARD GREYBACK



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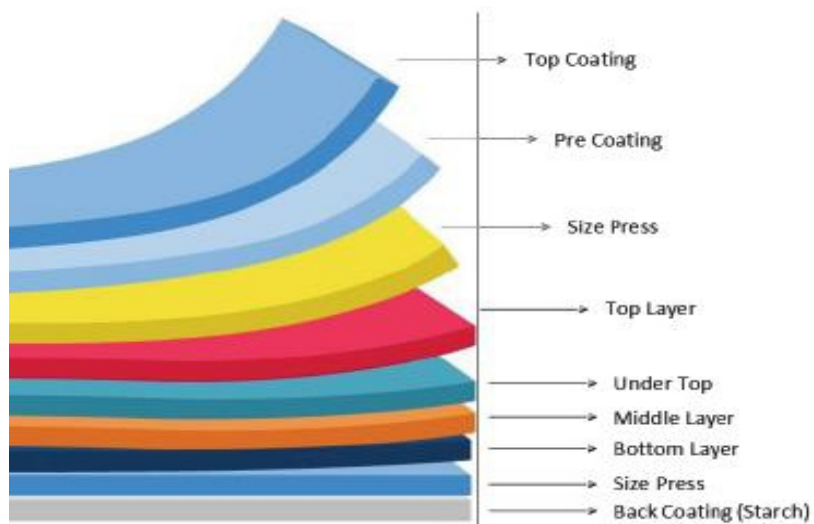
SPECIFICATION
QUALITY: COATED DUPLEX BOARD
HWC GREY BACK (CROMAX)

Substance(GSM)	Caliper (Microns)	Bulk (cc/g)	STIFFNESS (mN)		
			Tappi : T-556		
Tappi : T-410	ISO-534	-	MD	CD	GM
180	215	1.19	48	21	32
200	234	1.17	85	32	52
230	271	1.18	112	45	71
250	302	1.21	144	59	92
260	315	1.21	162	66	103
270	328	1.21	181	74	116
280	342	1.22	201	82	128
285	347	1.22	212	87	136
290	354	1.22	223	92	143
300	366	1.22	244	100	156
310	382	1.23	267	111	172
320	397	1.24	290	123	189
330	412	1.25	320	133	206
340	425	1.25	355	148	229
350	437	1.25	380	163	249
360	450	1.25	400	175	265
370	466	1.26	425	188	283
380	479	1.26	450	204	303
390	491	1.26	480	215	321
400	504	1.26	510	230	342
420	538	1.28	570	260	385
430	555	1.29	590	270	399
450	590	1.31	660	300	445
Tol : ± 3 %	± 5 %	± 5 %	± 10 %		

Parameters	Units	Values
PlyBond Tappi : T-833	J/m ²	150 min
Smoothness-Bendtsen ISO-8791-2	ml/min	50 max
Brightness - Top ISO-2470	%	79 ± 1
Gloss at 75° Tappi : T-480	%	45 ± 5
IGT - Dry pick ISO-3782	m/sec	0.7 min
Cobb Top Tappi : T-441	g/m ²	30-55
Back	g/m ²	35-80
Moisture: 200-300gsm Tappi:T-412	%	6.5 - 8.0
300-450gsm	%	7.0 -9.0

CROMAX COATED DUPLEX BOARD GREY BACK

BOARD CONSTRUCTION



NOTE:

1. All Properties are according to Laboratory testing parameters at Cronza Trimplex LLP.
2. This specification can be improved further, subject to product upgradation.
3. Test Climate –

Temperature : $23^{\circ}\text{C} \pm 1^{\circ}$

Relative Humidity : $50\% \pm 5$



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